



Pressure-Sensitive
Carton-Sealing Tape





Intertape Polymer Group™ offers a full line of Pressure-Sensitive Carton-Sealing Tape with all three adhesive technologies.

As a leader in the pressure-sensitive carton-sealing tape market, Intertape Polymer Group™ (IPG) combines years of experience as a prime manufacturer of superior quality tape to the industrial and consumer channels.



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| 6100 General Purpose | 9100 Heavy Duty |
| 6151 QT General Purpose | 1100 Extra Heavy Duty |
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Hot Melt Adhesive

Intertape Brand Hot Melt Adhesive Carton-Sealing Tapes offer the widest range of application flexibility available. They offer excellent processing performance whether manually or automatically applied. Their superior adhesion properties, holding force and tensile strength ensure consistent, reliable seals. Noted for quiet release and easy unwind, IPG's Hot Melt Tape is well suited for automatic case-sealing machines.

Physical Properties	ASTM Test Method	6100 LPT	6100		6151 QT		7100		7151 QT		8100	9100	1100	780
			SR	LR	SR	LR	SR	LR	SR	LR				
Peel Adhesion (oz/in width)	D-3330	32	32	31	31	31	32	30	31	30	32	49	54	65
Tensile Strength, MD (lb/in width)	D-3759	25	25	24	24	24	28	27	28	27	28	30	35	50
Elongation, MD (% at break)	D-3759	70	70	85	70	85	70	85	70	85	120	120	120	120
Holding Power to Linerboard (min)	D-3654	3,000	3,000	1,500	1,500	1,500	3,000	2,000	1,500	2,000	6,000+	8,000+	10,000	10,000

Type	Color	Size	Rolls/Ctn	Mil
6100 LPT Carton-Sealing Tape - Label Protection				
Hand Roll	Clear	96mm x 66m	18	1.60
		144mm x 66m	12	
6100 General Purpose Carton-Sealing Tape				
Hand Roll	Clear, Tan*	48mm x 50m	36	1.60
		48mm x 100m		
		48mm x 200m		
		72mm x 50m	24	
		72mm x 100m		
		72mm x 200m		
Machine Length	Clear, Tan*	48mm x 914m	6	1.60
		48mm x 1371m		
		48mm x 1828m	4	
		72mm x 914m		
		72mm x 1371m		
		72mm x 1828m		
6151 QT General Purpose Carton-Sealing Tape - Cold Temperature				
Hand Roll	Clear, Tan*	48mm x 100m	36	1.70
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.70
		48mm x 1371m		
		48mm x 1828m	4	
		72mm x 1371m		
		72mm x 1828m		

Type	Color	Size	Rolls/Ctn	Mil
7100 Production Grade Carton-Sealing Tape				
Hand Roll	Clear, Tan*	48mm x 50m	36	1.85
		48mm x 100m		
		48mm x 200m		
		72mm x 100m	24	
Machine Length	Clear, Tan*	36mm x 1371m	8	1.98
		42mm x 1371m	7	
		48mm x 914m	6	
		48mm x 1371m		
		48mm x 1500m		
		48mm x 1828m	4	
		72mm x 914m		
		72mm x 1371m		
		72mm x 1500m		
		7151 QT Production Grade Carton-Sealing Tape - Cold Temperature		
Hand Roll	Clear, Tan*	48mm x 100m	36	1.95
		72mm x 100m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	1.98
		48mm x 1371m		
		48mm x 1500m	4	
		48mm x 1828m		
		72mm x 914m		

*Many popular sizes available in Tan as a non-stock, make-to-order item.

Type	Color	Size	Rolls/Ctn	Mil
8100 Super Production Grade Carton-Sealing Tape				
Hand Roll	Clear, Tan*	48mm x 50m	36	2.20
		48mm x 100m		
		72mm x 100m	24	
Machine Length	Clear, Tan	48mm x 914m	6	2.20
		60mm x 1371m	5	
		72mm x 914m	4	
		72mm x 1371m		

Type	Color	Size	Rolls/Ctn	Mil
1100 Extra Heavy Duty Carton-Sealing Tape				
Hand Roll	Clear, Tan*	48mm x 55m	36	3.00
		72mm x 55m	24	
Machine Length	Clear, Tan*	48mm x 914m	6	3.00
		72mm x 914m	4	

Type	Color	Size	Rolls/Ctn	Mil
9100 Heavy Duty Carton-Sealing Tape				
Hand Roll	Clear, Tan*	48mm x 55m	36	2.50
		48mm x 100m		
		72mm x 55m	24	
		72mm x 100m		
Machine Length	Clear, Tan*	48mm x 914m	6	2.50
		72mm x 914m	4	

Type	Color	Size	Rolls/Ctn	Mil
780 Polyester Film Backed Carton-Sealing Tape				
Hand Roll	Clear	50.8mm x 55m	36	2.90

*Many popular sizes available in Tan as a non-stock, make-to-order item.





Acrylic Adhesive

Intertape Brand Acrylic Carton-Sealing Tape is best suited for applications in temperatures less than 40°F and greater than 120°F. Providing excellent clarity, acrylic tape ages well over extended periods in sunlight and fluorescent lighting. IPG's acrylic adhesive features improved quick-stick performance, higher shear strength, reduced haze and improved clarity.

Physical Properties	ASTM Test Method	170	300	400	321C	291	341	130WS
Peel Adhesion (oz/in width)	D-3330	18	18	24	24	20	22	15
Tensile Strength, MD (lb/in width)	D-3759	25	25	28	28	25	35	25
Elongation, MD (% at break)	D-3759	120	70	70	70	100	110	100

Type	Color	Size	Rolls/Ctn	Mil
170 Seal-N-Go				
Hand Roll	Clear, Tan*	48mm x 50m	36	1.70
		48mm x 100m		
		72mm x 100m		
Machine Length	Clear	48mm x 914m	6	1.70
		48mm x 1371m		
		72mm x 914m		

Type	Color	Size	Rolls/Ctn	Mil
300 General Purpose Acrylic Carton-Sealing Tape				
Hand Roll	Clear, Tan*	48mm x 50m	36	1.75
		48mm x 100m		
		72mm x 100m		
Machine Length	Clear, Tan*	48mm x 914m	6	1.75
		48mm x 1371m		

Type	Color	Size	Rolls/Ctn	Mil
130WS Whisper Smooth® Carton-Sealing Tape				
Hand Roll	Clear, Tan*	48mm x 100m	36	2.0
		72mm x 114m	24	



Type	Color	Size	Rolls/Ctn	Mil
400 Performance Grade Acrylic Carton-Sealing Tape				
Hand Roll	Clear, Tan*	48mm x 50m	36	2.10
		48mm x 100m		
		72mm x 50m	24	
		72mm x 100m		
Machine Length	Clear, Tan*	48mm x 914m	6	2.10
		48mm x 1371m		
		48mm x 1828m	4	
		72mm x 914m		

Type	Color	Size	Rolls/Ctn	Mil
321 Performance Grade Acrylic Carton-Sealing Tape - Colors (Black, Blue, Green, Orange, Red, White, Yellow)				
Hand Roll	See Above	48mm x 100m	36	2.00
		72mm x 100m	24	
Machine Length	See Above	48mm x 914m	6	2.00

Type	Color	Size	Rolls/Ctn	Mil
291 Heavy Duty Acrylic Carton-Sealing Tape				
Hand Roll	Clear	48mm x 55m	36	2.50
		48mm x 100m		
		72mm x 55m	24	
Machine Length	Clear	48mm x 914m	6	2.50

Type	Color	Size	Rolls/Ctn	Mil
341 Extra Heavy Duty Acrylic Carton-Sealing Tape				
Hand Roll	Clear	48mm x 50m	36	3.00
		48mm x 55m		

*Many popular sizes available in Tan as a non-stock, make-to-order item.

Natural Rubber Adhesive

Intertape Central® brand Natural Rubber Tape has the most aggressive adhesive available. IPG Natural Rubber Tape offers fast, positive bonding on “problem” applications such as high recycled content cartons, rough or ultra-smooth cartons, heavy ink coverage, dusty and/or dirty environments, humid conditions and temperature extremes.



Physical Properties	ASTM Test Method	570	500	510	520	530PVC	600PVC
Peel Adhesion (oz/in width)	D-3330	22	23	24	27	22	22
Tensile Strength, MD (lb/in width)	D-3759	16	19	25	26	26	26
Elongation, MD (% at break)	D-3759	90	100	100	100	70	70

Type	Color	Size	Rolls/Ctn	Mil
570 Natural Rubber Carton Sealing Tape				
Hand Roll	Clear, Tan	36mm x 100m	48	1.60
		48mm x 50m	36	
		48mm x 100m		
		72mm x 100m		

Type	Color	Size	Rolls/Ctn	Mil
500 Natural Rubber Carton Sealing Tape				
Hand Roll	Clear, Tan	48mm x 50m	36	1.90
		48mm x 100m		
		72mm x 100m	24	
		96mm x 100m	18	
	White	48mm x 100m	36	
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	1.90
		48mm x 1371m		
		72mm x 914m	4	

Type	Color	Size	Rolls/Ctn	Mil
510 Natural Rubber Carton Sealing Tape				
Hand Roll	Clear	48mm x 50m	36	2.30
		48mm x 100m		
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	2.30
		72mm x 914m	4	

Type	Color	Size	Rolls/Ctn	Mil
520 Natural Rubber Carton Sealing Tape				
Hand Roll	Clear	48mm x 55m	36	2.80
		48mm x 100m		
		72mm x 100m	24	
Machine Length	Clear	48mm x 914m	6	2.80
	White	72mm x 914m	4	



Type	Color	Size	Rolls/Ctn	Mil
530PVC Natural Rubber PVC Carton Sealing Tape				
Hand Roll	Clear, Tan	48mm x 50m	36	2.20
		48mm x 100m		
		72mm x 100m	24	

Type	Color	Size	Rolls/Ctn	Mil
600PVC Natural Rubber PVC Carton Sealing Tape (Red, Yellow, Dark Blue, Green, Light Blue, Orange)				
Hand Roll	See Above	9mm x 164m	96	2.30





Carton-Sealing Tape Systems

Exclusive to IPG, XTRAtape™ delivers 200m of quality tape in the same size roll as the traditional 100m product, saving on packaging material, roll changes and warehouse space while reducing shipping costs, maximizing productivity and improving your bottom line.

Type	Color	Resource	Size	Rolls/Ctn	Mil
XTRAtape™					
Hand Roll	Clear	6100 Hot Melt	48mm x 200m	36	1.60
		7100 Hot Melt	48mm x 200m		1.85

Resource No.	Description	Quantity
Carton-Sealing Tape Hand Dispensers		
1969	48mm Hand Dispenser with Intertape Label	24
1970	72mm Hand Dispenser with Intertape Label	24
TPX48	48mm (36mm Core) with XTRAtape™ Dispenser	24



Intertape is a major integrated provider of both pressure-sensitive tape and case taping machinery. We are committed to providing timely system solutions and have a wide variety of standard case sealing machinery for quick delivery.



The modular design of each Intertape case tapper combined with superior features and materials will provide flawless performance for many years to come. Standard machines are available in every drive style and can be outfitted with either 2" or 3" wide HSD 2000-ET II taping heads. Heavy duty, dual column construction, oversized gearmotors, and low maintenance are the hallmarks of the Intertape machinery line.

Intertape USA 2324-BB (Bottom Belt Drive) Case Sealer equipped with standard HSD 2000-ET II tape head.

Printed Carton-Sealing Tape

Printed tape helps get the job done. When you have a message that must be noticed, use IPG's effective and cost-efficient printed tape with added instructions, advertising or identification. IPG offers a wide variety of custom printed and stock designs.



intertape polymer group™

corporate profile

Intertape Polymer Group Inc. (IPG) is an acknowledged leader in the packaging industry. Leveraging its advanced manufacturing technologies, extensive research and development capabilities and a comprehensive strategic acquisition program, the company believes it has assembled the broadest and deepest range of products in the industry.

IPG is widely recognized for its development and manufacture of specialized polyolefin, plastic and paper-based packaging products, as well as complementary packaging systems for industrial and retail use. Additionally, IPG is a woven and flexible intermediate bulk container (FIBC) manufacturer. Its performance products, including tapes and cloths, are designed for demanding aerospace, automotive and industrial applications and are sold to a broad range of industrial/specialty distributors, retail stores and large end-users in diverse industries.

Established in 1981 with headquarters in Montreal, Quebec and Sarasota/Bradenton, Florida, IPG employs approximately 2,100 employees with

operations in 17 locations, including 13 manufacturing facilities in North America and one in Europe.

Intertape Polymer Group Inc. is a publicly traded company with its common shares listed on the New York Stock Exchange (NYSE) and the Toronto Stock Exchange (TSE) under the stock symbol "ITP."

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